

7. Level 2 Repair

7-1. disassemble

1



2



Temperature :
70 ± 5 ° C

- 1) Unscrew the 1 points of the REAR.
- 2) Remove the LCD cap

- 1) Displace the temperature chamber for 10 minute

3



AIR pressure
5~7 kgf/cm

- 1) Disassemble the LCD connector
- 2) Detach the TSP/LCD Assay using Vaccum Jig

4



- 1) Unscrew the 10 points of the REAR.

<p>5</p>  <p>HOOK</p>	<p>6</p>  <p>HOOK</p>
<p>1) Detach the Shield Can/KEY DUMMY Assy</p>	<p>1) Detach the PBA from REAR hook. 2) Be careful not to Damage</p>

7-2. assemble

<div data-bbox="162 304 235 367" style="border: 1px solid black; padding: 2px; width: 40px; text-align: center;">1</div> 	<div data-bbox="820 304 893 367" style="border: 1px solid black; padding: 2px; width: 40px; text-align: center;">2</div> 
<p>1) Assemble PBA to the Rear - First Assemble Earjack</p>	<p>1) Assemble the Shield Can/KEY DUMMY Assy</p>
<div data-bbox="162 1081 235 1144" style="border: 1px solid black; padding: 2px; width: 40px; text-align: center;">3</div> 	<div data-bbox="820 1081 893 1144" style="border: 1px solid black; padding: 2px; width: 40px; text-align: center;">4</div> 
<p>1) remove the TSP tape</p>	<p>1) Attach the TSP tape</p>

<p>5</p> 	<p>6</p> 
<p>1) Screw the 10 points of the REAR. 1.2 ± 0.1 Kg/cm²</p>	<p>1) Attach TSP/LCD Assy to the Rear Assy</p>
<p>7</p> 	<p>8</p> 
<p>2) Assemble the LCD connector and LCD CAP 3) Screw the 1 point 1.2 ± 0.1 Kg/cm²</p>	<p>1) Press the set using pressure jig - Pressure : 5~6 kg/cm² - Press time : 11 sec</p>